

Work Order ID 82193

Saturday, March 24, 2012 12:57:22 PM

82193

Ship Eagle

Page 1

Item ID: D412-704-015

Accept

N9000040100

Setup Start ***NS1***

Revision ID: ~~11R~~ 11X

Stop ***NS2***

Item Name: Copilot Emergency Cargo Release

Start Date: 3/26/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 3/30/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: MF Date: 12-03-24 Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								

100 DOCUMENT CONTROL 0.00
100
 DC Memo 0.00
 Document Control Photocopy bluefile and create labels per PPP D412-704-015 CHG001 8/26/10

JB MLS 12-3-30
 (WHITE LABEL ONLY)
 ①

110 Pick Kit 0.00
110
 Packaging Memo 0.00
 Packaging

JB 12/03/28

120 QC4- 100% Inspect kits for completeness 0.00
120
 QC Memo
 Quality Control

8/26/10
 no IZ00010 check
 TO

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 82193

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Item ID: D412-704-015 Accept *N9000040100* Setup Start *NS1*
 Revision ID: U/R Stop *NS2*
 Item Name: Copilot Emergency Cargo Release
 Start Date: 3/26/2012 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 3/30/2012 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-704-015 Location: _____ PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

SHIP PACKAGE DRAFT

4/30/12

12/4/19

PD 3405

MF 12-03-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 82193

Parent Item: D412-704-015

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 3/26/2012

Required Date: 3/30/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 12-03-22 JLM VERIFIED BY:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D412-704-141

Pedal Assembly

Manufactured

No

Each

0.0000

82194

D412-704-045

Cable Assembly (212/214/412)

Manufactured

No

Each

4.0000

1

Location

Loc Qty

Loc Code

ST223

4

79696

3

80732

1

79696

D3207-5

Bracket

Manufactured

No

Each

13.0000

1

Location

Loc Qty

Loc Code

ST202

13

70293

1

79103

12

79103

D3207-7

Packer

Manufactured

No

Each

0.0000

82198

D3207-9

Bracket

Manufactured

No

Each

0.0000

82199

D3208-1

Doubler

Manufactured

No

Each

0.0000

82200

D3208-11

Filler

Manufactured

No

Each

0.0000

82201

D3208-3

Pedal Mount Angle

Manufactured

No

Each

8.0000

82202

Location

Loc Qty

Loc Code

ST202

8

71677

1

79367

7

71677

D3208-7

Filler

Manufactured

No

Each

0.0000

82202

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Work Order ID: 82193

Parent Item: D412-704-015

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 3/26/2012

Required Date: 3/30/2012

Start Qty: 1.00

Required Qty: 1.00

D3208-9 Manufactured No Each 8.0000
Doubler

1 ✓ JB

Location Loc Qty Loc Code

ST202 8

77896 8

77896

D3214-1 Manufactured No Each 7.0000
Placard

1 ✓ JB

Location Loc Qty Loc Code

ST202 7

79358 7

79358

D4610-1 Manufactured No Each 0.0000
Doubler

82203¹ ✓ JB

D4610-3 Manufactured No Each 0.0000
Doubler

82204¹ ✓ JB

MS21919-DG5 Purchased No Each 66.0000
Clamp

4 ✓ JB

Location Loc Qty Loc Code

ST306 66

119638 16

120498 25

120731 25

120498

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Shop Packet Print

12/03/28

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

Kim Johnston

From: David Shepherd <dshepherd@dartaero.com>
Sent: Wednesday, April 18, 2012 5:35 PM
To: 'Mike Petsche'; 'Harvey Siemens'
Cc: 'Kim Johnston'
Subject: RE: 704 cargo release

The only kit that is changing is the -015. The only kit we have shipped is to Eagle, who have incorporated the changes. Therefore, with the latest changes, I would leave D412-704-015 at CHG 001.

David

From: Mike Petsche [<mailto:mpetsche@dartaero.com>]
Sent: April-18-12 9:31 AM
To: 'Harvey Siemens'; 'David Shepherd'
Cc: 'Kim Johnston'
Subject: 704 cargo release

Guys...

Just to clarify....does the CHG number need to get rolled with this latest ECN? I am assuming it does.
(Therefore the red decal would need the new CHG #)

Mike Petsche

Design Manager

DART Aerospace

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